

Grivory HT1V-6 FWA black 9225

PA6T/6I-GF60

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:
PA6T/6I, MH, 12-220, GF60

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	23000 / 22500	MPa	ISO 527-1/-2
Stress at break	260 / 250	MPa	ISO 527-1/-2
Strain at break	1.5 / 1.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	75 / 75	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	75 / 75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11 / 11	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	360 / 360	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	325 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	215 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	15 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	40 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	140	°C	ISO 2578
Max. usage temperature (short term)	270	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E11 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	30 / 30	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	3 / -	%	Sim. to ISO 62
Humidity absorption	1.2 / -	%	Sim. to ISO 62
Density	1780 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.2 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Product Attributes

Hydrolysis resistant

Delivery form

Granules

Industry & Consumer goods

Housewares, Medical devices, Sanitary, water and gas supply

Special Characteristics

Improved UV resistance (outdoor use)

Food Contact

NSF 51, EU Requirements, FDA

Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa

Potable Water Contact

NSF 61, KTW, WRAS, ACS, DVGW W270